

Garant
Face mill arbor, HSK-A 63 short, Spigot \varnothing d1: 27mm

Order data

Order number	306510 27
GTIN	4045197290144
Item class	31A

Description
Version:

- **Clamping \varnothing 40 with 4 tapped holes for drive blocks to DIN 2079.**
- **With RFID/Balluffchip bore.**
- **Increased collar contact surface.**
- **HSK mating faces machined.**

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, toggle spanner No. 309840, milling cutter lock screw for internal coolant supply No. 309861.

Technical description

Milling mandrel length L_4	21 mm
Spigot \varnothing d ₁	27 mm
Suitable toggle spanner No. 309840	27
Spare milling cutter lock screw No. 309860 / 309861	27
Overhang dimension A	60 mm

External Ø D	60 mm
Clamping Ø D ₁	27 mm
Adapter	HSK-A 63 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Milling cutter lock screw for mandrel Ø 27 mm	309860 27
Toggle spanner for mandrel Ø 27 mm	309840 27